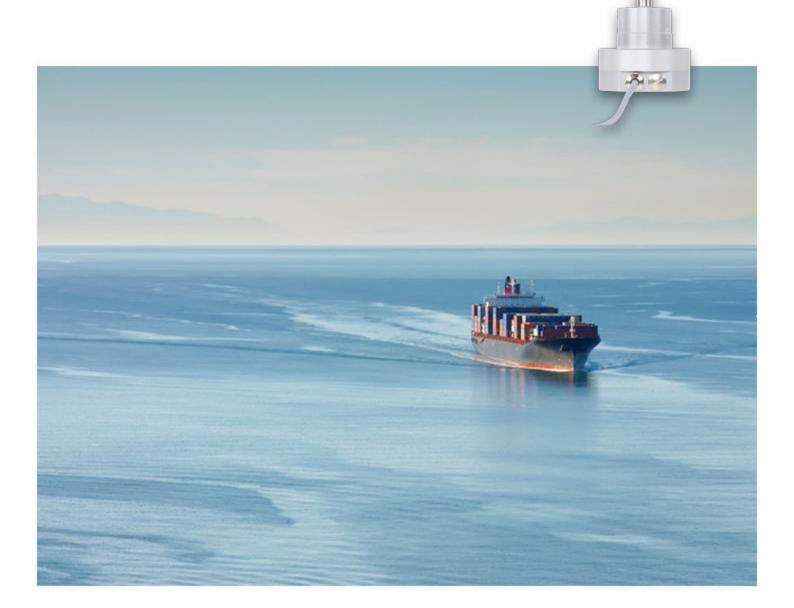


Installation instructions





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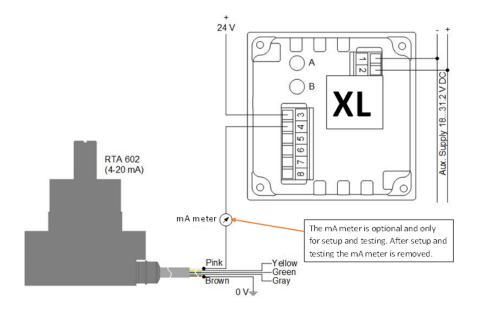
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2.1.1 Disclaimer		 	

1. Rudder angle setup

1.1 Zero angle set (at 12 mA)

This document includes system description of a complete Rudder Angle indicator (RAI) system setup. It includes examples of wiring application and setup procedure suitable for a rudder angle transmitter. Default rotation is CW (clockwise).

If the rudder transmitter RTA 602 needs zero setting after installation, the following setup functions must be performed:



XL connection table

Pin Number	Function		Note	
1	Supply voltage	0 V	Consumption max. 150 mA	
2		24 V		
3	Analogue input	Input 1 (sin)	Input 1 and GND used for single input.	
4		GND	On 4 to 20 mA, input 1 is CW and input CCW.	
5		Input 2 (cos)	Note: GND is mutual for input 1 and input 2.	
6	Illumination	Illumination +	Dimmer input. Dimmer range 7 to 30 V DC.	
7	murmation	Illumination GND	Consumption max. 30 mA.	
8	-	NC	Not connected - can be used freely.	
А	Analogue adjustment	Max. adjustment	Max. and zero adjustment, sealed by label.	
В		Zero adjustment	On 360 degree versions, A is EM selection and B is zero adjustment.	

For adjusting CW and CCW on the XL, the power must be disconnected after selecting input 1 (CW) or input 2 (CCW).

For CW zero angle adjustment, follow these steps (4-20 mA):

Table 1.2XL Connection table

- 1. Place the rudder at zero 0° (after mounting the RTA 602 to the rudder system)
- 2. The green (S1) + yellow (S2) + grey (SC) wires are not connected (all open) for more than 10 sec.
 - Connect the green (S1) + grey (SC) wires. XL goes "out of range" (mA-meter shows 3.2 mA) (if you exceed 10 sec., the RTA goes out of setup mode and you have to start from step 1).



XL Indicator "out of range"

- 4. Between 3 to 10 sec., disconnect the green (S1) and grey (SC) wires (if you exceed 10 sec., the RTA goes out of setup mode and you have to start from step 1).
- Between 3 to 10 sec., connect the green (S1) +
 5. yellow (S2) + grey (SC) wires. XL goes to zero 0° (mA-meter shows 12 mA).
- The RTA is now zero-adjusted. Rotation = CW Angle = ± 180°



3.

Normal operation: all three setup wires must be connected.

For CCW zero angle adjustment, follow these steps (20-4 mA):

- 1. Place the rudder at zero 0° (after mounting the RTA 602 to the rudder system).
- 2. The green (S1) + yellow (S2) + grey (SC) wires are not connected (all open) for more than 10 sec.



Connect the yellow (S2) + grey (SC) wires. XL goes "out of range" (mA-meter shows 3.2 mA) (if you exceed 10 sec., the RTA goes out of setup mode and you have to start from step 1).

XL Indicator "out of range"

Between 3 to 10 sec., disconnect the yellow (S2) and grey (SC) wires (if you exceed 10 sec., the RTA goes out of setup mode and you have to start from step 1).

Between 3 to 10 sec., connect the green (S1) +

yellow (S2) + grey (SC) wires. Indicator goes to zero

The RTA is now zero-adjusted.

0° (mA-meter shows 12 mA)

Rotation = CCW Angle = $\pm 180^{\circ}$

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INFO Normal operation: all three setup wires must be connected.

Min. angle set (at 4 mA) and Max. angle set (at 20 mA) 1.2

Max. Angle is ±170°

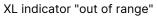
After zero adjustment, you have to adjust the minimum and maximum range. If you are not able to mechanically set the rudder at max XL indicator scale angle, then go to section 3 for $\frac{1}{2}$ angle calibration.

- 1. Place rudder at min. "45° STBD side". (Range 1° to 170°)
 - Connect the green (S1) + yellow (S2) wire, and keep
 - them connected during the min. and max.
- 2. procedure. The grey (SC) wire is not connected (open) - then we are ready for programming min.





- Connect the grey (SC) wire to the two wires green 3. (S1) + yellow (S2). XL Indicator goes "out of range" (mA-meter shows 3.2 mA).
- Between 3 to 10 sec., remove the grey (SC) wire from the green (S1) + yellow (S2) wires (if you 4. exceed 10 sec., the RTA goes out of setup mode and you have to start from step 1).
- Between 3 to 10 sec., connect the grey (SC) wire to the green (S1) + yellow (S2) wires. The indicator 5. goes to min. 45° "STBD side" (mA-meter shows 4 mA).
- Remove the grey (SC) wire from the green (S1) + 6. yellow (S2) wires.
- Place rudder at max. "45° PORT side" (range 1° to 170°). 7.
- Connect the grey (SC) wire to the two wires green 8. (S1) + yellow (S2). The XL Indicator goes "out of range" (mA-meter shows 3.2 mA).
 - Between 3 to 10 sec., remove the grey (SC) wire from the green (S1) + yellow (S2) wires (if you
- 9. exceed 10 sec., the RTA goes out of setup mode and you have to start from step 6).





XL Indicator "out of range"





Between 3 to 10 sec., connect the grey (SC) wire to 10. the green (S1) + yellow (S2) wires. The indicator goes max. 45° "Port side" (mA-meter shows 20 mA).



The system is now set up and running normally.



INFO

Normal operation: all three setup wires must be connected.

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If you have made an error and want to start over, disconnect the grey (SC) wire from the green (S1) + yellow (S2) wires for more than 1 sec. and start at step 1 or step 6.

(i)

If the indicator after adjustment in step 5 "Port side" goes the wrong way, that is to STBD (= 20 mA), then you have to make the new CW or CCW zero alignment and minimum and maximum range adjusting.

1.3 Min. ¹/₂ angle set: (at 8 mA) and Max. ¹/₂ angle set: (at 16 mA)

In some rudder installations, it may not be possible to physically position the rudder at the indicators min.

(4 mA) and max. (20 mA) scale positions. In this case, it is possible to make a ½ angle calibration.

- 1. Place rudder at min $\frac{1}{2}$ scale angle (22.5° STBD side). (Range 1° to 85°)
 - Connect the green (S1) + yellow (S2) wires. The grey (SC)
- wire is not connected (open) then we are ready for programming ¹/₂ angle.

Connect the grey (SC) wire to the two wires

3. green (S1) + yellow (S2). The indicator goes "out of range" (mA-meter shows 3.2 mA).



4. Between 3 to 10 sec., remove the green (S1) wire from the grey (SC) + yellow (S2) wires (if you exceed 10 sec., the

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RTA goes out of setup mode and you have to start from step 1).

- Between 3 to 10 sec., connect the green (S1) wire to the
 grey (SC) + yellow (S2) wires. The indicator goes min.
 22.5° STBD side (mA-meter shows 8 mA).
- 6. Remove all wire connections and place rudder at max $\frac{1}{2}$ scale angle (22.5° PORT side) (range 1° to 85°).
- Connect the grey (SC) wire to the two wires green (S1) +7. yellow (S2). The indicator goes "out of range" (mA-meter shows 3.2 mA).
- Between 3 to 10 sec., remove the green (S1) wire from the grey (SC) + yellow (S2) wires (if you exceed 10 sec., the RTA goes out of setup mode and you have to start from step 6).

Between 3 to 10 sec., connect the green (S1) wire to the grey (SC) + vellow (S2) wires. The indicator goes may

grey (SC) + yellow (S2) wires. The indicator goes max.
 22.5° STBD side (mA-meter shows 16 mA).

The system is now set up and running normally.







INFO

If you have made an error and want to start over, disconnect the grey (SC) wire from the green (S1) + yellow (S2) wires for more than 1 sec. and start at step 1 or step 6.

INFO

If the indicator after adjustment in steps 5 PORT side goes the wrong way, that is to STBD (= 20 mA), then you have to make the new CW or CCW zero alignment and minimum and maximum range adjusting.

2. Azimuth angle setup

2.1 Azimuth setting (±180°)

Azimuth operations require RTA 602 with software version SW 2.5.2 or higher.

For CW zero angle adjustment, follow these steps (4–20 mA):

- Place the rudder at zero 0° (after mounting the RTA
602 to the rudder system)
- 2. The green (S1) + yellow (S2) + grey (SC) wires are not connected (all open) for more than 10 sec.

Connect the green (S1) + grey (SC) wires.

have to start from step 1).

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XL turn to random angle and the amber triangle in

the lower right corner of XL flashing (if you exceed 10 sec., the RTA goes out of setup mode and you

Between 3 to 10 sec., disconnect the green (S1) and grey (SC) wires (if you exceed 10 sec., the RTA goes

out of setup mode and you have to start from step



XL Indicator "out of range"

- - Between 3 to 10 sec., connect the green (S1) + yellow (S2) + grey (SC) wires.
- 5. XL goes to zero 0° (mA-meter shows 12 mA)and the amber triangle in the lower right corner of the XL stops flashing

Normal operation: all three setup wires must be connected.

The RTA is now zero-adjusted and set up for $\pm 180^{\circ}$. This is the only way to set up the RTA for azimuth. If you adjust the RTA with max/min and then afterwards want to adjust it to $\pm 180^{\circ}$, you have to make a new zero adjustment.

For CCW zero angle adjustment, follow these steps (20-4 mA):



- 1. Place the rudder at zero 0° (after mounting the RTA 602 to the rudder system)
- 2. The green (S1) + yellow (S2) + grey (SC) wires are not connected (all open) for more than 10 sec.
 - Connect the yellow (S2) + grey (SC) wires. The XL turns to random angle and the amber triangle in the lower right corner of the XL flashing (if you exceed 10 sec., the RTA goes out of setup mode and you have to start from step 1).
- Between 3 to 10 sec., disconnect the yellow (S2) and grey (SC) wires (if you exceed 10 sec., the RTA goes out of setup mode and you have to start from step 1).

Between 3 to 10 sec., connect the green (S1) + yellow (S2) + grey (SC) wires.

Normal operation: all three setup wires must be connected.

5. The XL goes to zero 0° (mA-meter shows 12 mA) and the amber triangle in the lower right corner of the XL stops flashing.

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with max/min and then afterwards want to adjust it to ±180°, you have to make a new zero-adjustment.

2.1.1 Disclaimer

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DEIF A/S reserves the right to change any of the contents of this document without prior notice.

The English version of this document always contains the most recent and up-to-date information about the product. DEIF does not take responsibility for the accuracy of translations, and translations might not be updated at the same time as the English document. If there is a discrepancy, the English version prevails.

The RTA is now zero-adjusted and set up for ±180°. This is the only way to set up the RTA for azimuth. If you adjust the RTA



